

Date: Thursday, 3/30/2006 8:30:22 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCK PLATE
Job Number	: 26406A		
Estimate Number	: 10332		
P.O. Number	: N/A	Part Number	: D2534
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D2534 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: 25825A	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 4/24/2006 Qty: 40 Um: Each
Checked & Approved By	: <u>OK 03.30</u>		
Comment	: Est Rev: A New Issue 05-11-07 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Order (2) D2534 per (1) D2530

Issue P/O: 0000926

Email or ship DXF file to vendor

Laser cut D2534 flat pattern per Dwg D2534

Material release note required

OK 06/04/03

80

2.0	D2534F	Lock Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 80.0000 Each(s)
 Lock Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

See 4/1/18 82

4.0	QC6	DIMENSIONAL CHECK
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Comment: Inspect dimensions per template D2534-T1

OK 06/04/18 82

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr - *540 06:04:23*

82

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 06/05/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 8:30:22 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 26406A

Part Number: D2534

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5748

Rec'd 3/31/01

82

Job Completion



Inspection Level 211 2/6/02

U 06-05-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

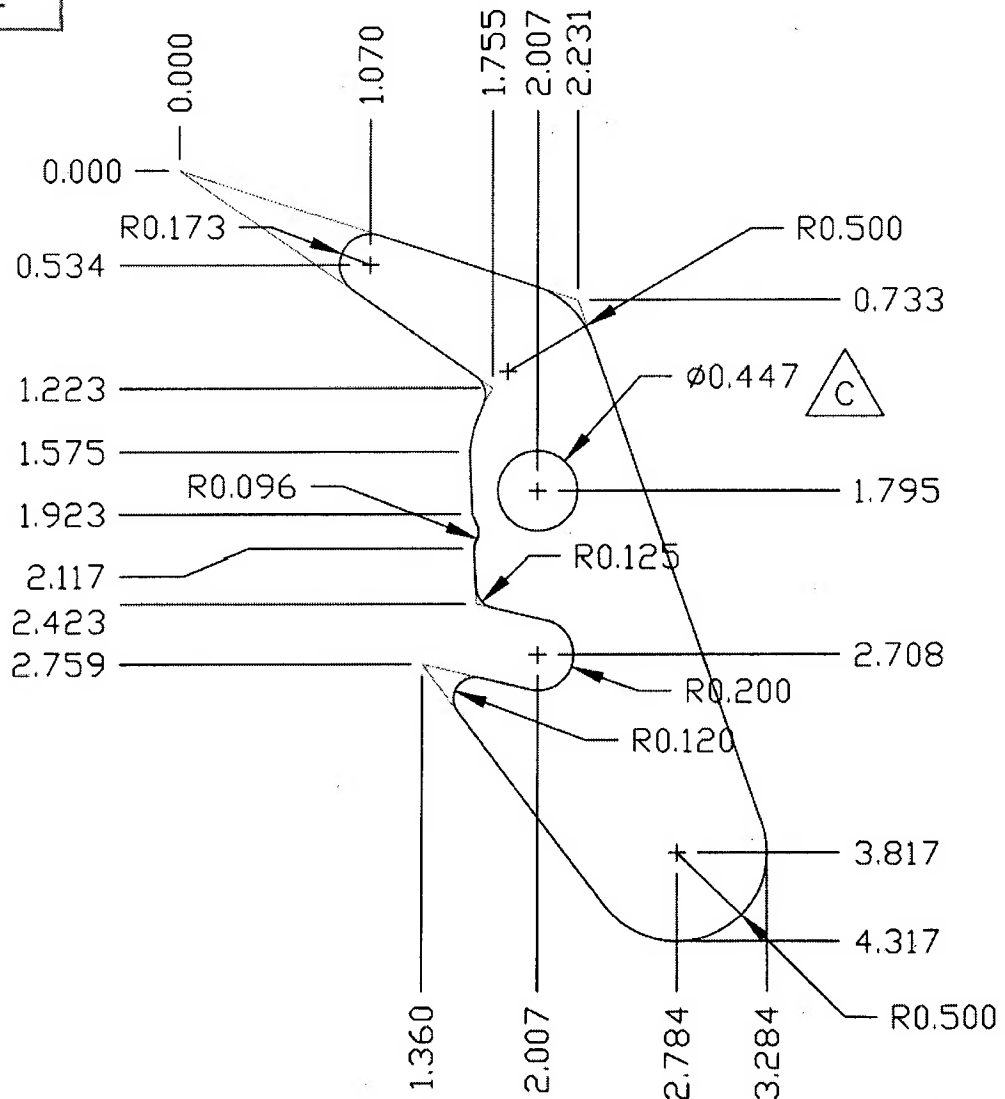
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO.	REV. D
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2534	SHEET 1 OF 1
DATE	TITLE	SCALE	
04.12.14	LOCK PLATE	1:1	
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **26406A**

90277641

MATERIAL TEST/INSPECTION CERTIFICATE

YIEH MAU CORP.

INVOICE NO. : F05MC11
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

工廠:高雄縣林口鄉順合路845號
345, SHUN AN RD. LU CHU HSIANG
KAOHSIUNG TAIWAN R.O.C.
TEL:07-9772585 FAX:07-9973005
CERTIFICATE NO: F05MC11
DATE OF ISSUE: 01/26/2008
PAGE: 4

SPECIFICATION : AISI 304
CUSTOMER : INTEGRIS METALS LTD.

ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test QL=50 mm					Chemical Composition (%)							
			KGS	LBS			YS	TS	EL	HRB	HV	C	Si	Mn	P	S	Ni	Cr	
							(MPa)	(MPa)	(%)			x100	x100	x100	x1000	x100	x100	x100	x100
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE																			
7427-4085	120A\60"X 96"	1	1,444	3,183	YU140116	4B520313B-11	299	666	60	83	164	4.7	48	124	32	8	808	1620	2.8
7427-4085	120A\60"X 96"	1	1,445	3,188	YU140116	4B520313C-11	299	666	60	83	164	4.7	48	124	32	8	808	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-12	299	666	60	83	164	4.7	48	124	32	8	808	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-13	299	666	60	83	164	4.7	48	124	32	8	808	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-14	299	666	60	83	164	4.7	48	124	32	8	808	1626	2.8
7427-4127	120A\60"X 120"	1	1,141	2,515	YU140116	4B520313C-15	299	666	60	83	164	4.7	48	124	32	8	808	1626	2.8
7427-8408	110A\48"X 96"	1	1,473	3,247	YU140203	4B520313B-11	299	677	60	84	166	4.8	56	120	35	6	806	1610	2.8

NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE TERMS OF THE MILL CERTIFICATE

Dead test good for all Heat NO.

- PRIME MATERIAL NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 504461 (VANCOUVER)
- SALES CONTRACT NUMBER: F05MC11
- DOCUMENTARY CREDIT NUMBER: T1157000200

YIEH MAU CORP.

Lisa Kuen Hsing
Manager of Quality Assurance Section